**FLAT-BASE TYPE INSULATED PACKAGE** 

# PM75CS1D060

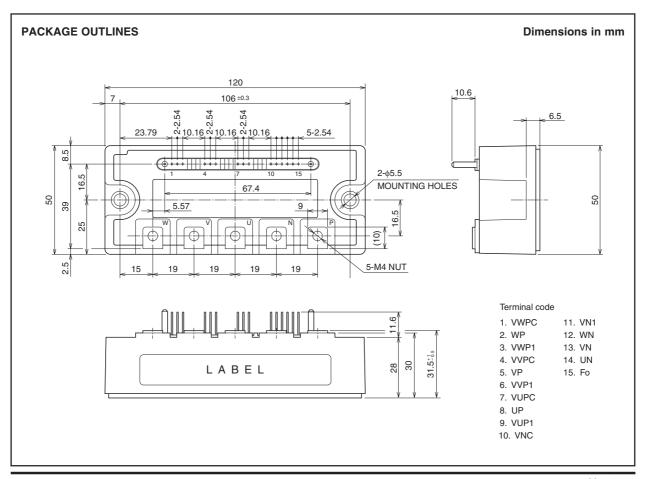
#### **FEATURE**

Inverter + Drive & Protection IC

- 3 phase 75A/600V CSTBT<sup>TM</sup> (The Current senser and the thermal senser with a build-in CSTBT<sup>TM</sup>.)
- Monolithic gate drive & protection logic
- · Detection, protection & status indication circuits for, shortcircuit, over-temperature & under-voltage

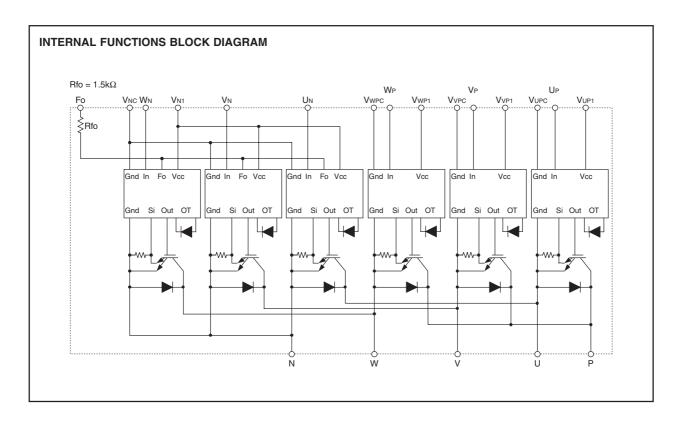
#### **APPLICATION**

General purpose inverter, servo drives and other motor controls





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# $\textbf{MAXIMUM RATINGS} \ (T_{j} = 25^{\circ}\text{C}, \ unless \ otherwise \ noted)$

#### **INVERTER PART**

| Symbol | Parameter                 | Condition                   | Ratings            | Unit |
|--------|---------------------------|-----------------------------|--------------------|------|
| VCES   | Collector-Emitter Voltage | VD = 15V, VCIN = 15V        | 600                | V    |
| ±lc    | Collector Current         | $Tc = 25^{\circ}C$ (Note-1) | 75                 | Α    |
| ±ICP   | Collector Current (Peak)  | Tc = 25°C                   | 150                | Α    |
| Pc     | Collector Dissipation     | $Tc = 25^{\circ}C$ (Note-1) | 378                | W    |
| Tj     | Junction Temperature      |                             | <b>−</b> 20 ~ +150 | °C   |

 $<sup>\</sup>ensuremath{^{*}}\xspace$  Tc measurement point is just under the chip.

#### **CONTROL PART**

| Symbol | Parameter                   | Condition  | Ratings | Unit |
|--------|-----------------------------|--|---------|------|
| VD     | Supply Voltage              | Applied between: Vup1-Vupc, Vvp1-Vvpc<br>Vwp1-Vwpc, Vn1-Vnc  | 20      | V    |
| VCIN   | Input Voltage               | Applied between : UP-VUPC, VP-VVPC, WP-VWPC UN • VN • WN-VNC | 20      | V    |
| VFO    | Fault Output Supply Voltage | Applied between : Fo-VNC                                     | 20      | V    |
| IFO    | Fault Output Current        | Sink current at Fo terminals                                 | 20      | mA   |



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#### **TOTAL SYSTEM**

| Symbol     | Parameter                      | Condition   | Ratings    | Unit |
|------------|--------------------------------|---|------------|------|
| VCC(PROT)  | Supply Voltage Protected by SC | VD = 13.5 ~ 16.5V<br>Inverter Part, Tj = +125°C Start 400 |            | V    |
| VCC(surge) | Supply Voltage (Surge)         | Applied between : P-N, Surge value                        | 500        | V    |
| Tstg       | Storage Temperature            |   | -40 ~ +125 | °C   |
| Viso       | Isolation Voltage              | 60Hz, Sinusoidal, Charged part to Base, AC 1 min.         | 2500       | Vrms |

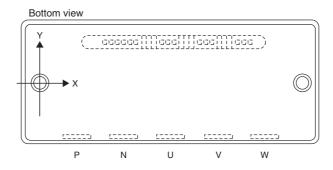
#### THERMAL RESISTANCES

|                  |                            | Condition                          |          |                 |      |       |        |
|------------------|----------------------------|------------------------------------|----------|-----------------|------|-------|--------|
| Symbol Parameter |                            | Condition                          |          | Min.            | Тур. | Max.  | Unit   |
| Rth(j-c)Q        | Junction to case Thermal   | Inverter IGBT part (per 1 element) | (Note-1) | _               | _    | 0.33  |        |
| Rth(j-c)F        | Resistances                | Inverter FWDi part (per 1 element) | (Note-1) | _               | _    | 0.55  | 00/14/ |
| Rth(c-f)         | Contact Thermal Resistance | Case to fin, (per 1 module)        |          | <sub>1)</sub> – | _    | 0.046 | °C/W   |
|                  |                            | Thermal grease applied             | (Note-1) |                 |      |       |        |

#### (Note-1) Tc (under the chip) measurement point is below.

| ,    |       |     |
|------|-------|-----|
| /111 | າit : | mm) |
|      |       |     |

| ,    |     |      | . ,  |      |      |      |      |      |      |      |      |      |      |
|------|-----|------|------|------|------|------|------|------|------|------|------|------|------|
|      | arm | U    | Р    | V    | Р    | W    | /P   | U    | N    | V    | N    | W    | 'N   |
| axis |     | IGBT | FWDi |
| Х    |     | 21.4 | 21.4 | 65.0 | 65.0 | 90.0 | 90.0 | 36.0 | 36.0 | 51.0 | 51.0 | 76.0 | 76.0 |
| Υ    |     | 4.6  | -5.2 | 4.6  | -5.2 | 4.6  | -5.2 | -0.4 | -9.9 | -0.4 | -9.9 | -0.4 | -9.9 |



# **ELECTRICAL CHARACTERISTICS** ( $T_j = 25^{\circ}C$ , unless otherwise noted) **INVERTER PART**

| 0        | Б                            | Condition                              | Condition |            |      | Limits |      |      |
|----------|------------------------------|--|-----------|------------|------|--------|------|------|
| Symbol   | Parameter                    | Condition                              | m         |            | Min. | Тур.   | Max. | Unit |
| Vor.     | Collector-Emitter Saturation | VD = 15V, IC = 75A                     |           | Tj = 25°C  | _    | 1.80   | 2.40 | V    |
| VCE(sat) | Voltage                      | VCIN = 0V, Pulsed                      | (Fig. 1)  | Tj = 125°C | _    | 1.85   | 2.50 | V    |
| VEC      | FWDi Forward Voltage         | -Ic = 75A, VD = 15V, VCIN = 15         | _         | 1.85       | 2.80 | V      |      |      |
| ton      |                              | \\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\ |           |            | 0.4  | 0.8    | 1.8  |      |
| trr      |                              | VD = 15V, VCIN = 0V↔15V                |           |            | _    | 0.3    | 0.6  |      |
| tc(on)   | Switching Time               | Vcc = 300V, Ic = 75A                   |           |            | _    | 0.4    | 1.0  | μs   |
| toff     |                              | Tj = 125°C                             |           | (F: 0.4)   | _    | 1.4    | 2.4  |      |
| tc(off)  |                              | Inductive Load                         |           | (Fig. 3,4) | _    | 0.3    | 0.6  |      |
| loco     | Collector-Emitter Cutoff     | Vo= Vo=2 Vo 45V                        | (E: E)    | Tj = 25°C  | _    | _      | 1    | Л    |
| ICES     | Current                      | VCE = VCES, VD = 15V                   | (Fig. 5)  | Tj = 125°C | _    | _      | 10   | mA   |



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#### **CONTROL PART**

| Cumbol   |                                     | Condition                                 |             |      | Lloit |      |      |
|----------|-------------------------------------|---|-------------|------|-------|------|------|
| Symbol   | Parameter                           | Condition                                 |             | Min. | Тур.  | Max. | Unit |
| lD       | Circuit Current                     | VD = 15V. VCIN = 15V                      | VN1-VNC     |      | 6     | 12   | mA   |
| טון      | Circuit Current                     | VD = 13V, VCIN = 13V                      | V*P1-V*PC   | _    | 2     | 4    | IIIA |
| Vth(ON)  | Input ON Threshold Voltage          | Applied between : UP-VUPC, VP-VVPC,       | WP-VWPC     | 1.2  | 1.5   | 1.8  | V    |
| Vth(OFF) | Input OFF Threshold Voltage         | Un • Vn • Wn-Vnc                          |             | 1.7  | 2.0   | 2.3  |      |
| SC       | Short Circuit Trip Level            | $-20 \le T_j \le 125^{\circ}C, V_D = 15V$ | (Fig. 3,6)  | 112  | _     | _    | Α    |
| toff(SC) | Short Circuit Current Delay<br>Time | VD = 15V                                  | (Fig. 3,6)  | _    | 1.0   | _    | μs   |
| OT       | Over Temperature Protection         | Detect Temperature of IGBT chip           | Trip level  | 135  | _     | _    | °C   |
| OT(hys)  | Over remperature Protection         |   | Hysteresis  | _    | 20    | _    |      |
| UV       | Supply Circuit Under-Voltage        | –20 ≤ T <sub>i</sub> ≤ 125°C              | Trip level  | 11.5 | 12.0  | 12.5 | V    |
| UVr      | Protection                          | -20 ≤ 1J ≤ 125 C                          | Reset level | _    | 12.5  | _    |      |
| IFO(H)   | Fault Output Current                | VD = 15V, VCIN = 15V                      | (Note-2)    | _    | _     | 0.01 | mA   |
| IFO(L)   | Fauit Output Current                | VD = 13V, VOIN = 13V                      | (NOIE-2)    | _    | 10    | 15   | IIIA |
| tFO      | Minimum Fault Output Pulse<br>Width | VD = 15V                                  | (Note-2)    | 1.0  | 1.8   | _    | ms   |

(Note-2) Fault output is given only when the internal SC, OT & UV protection.

Fault output of SC, OT & UV protection operate by lower arms.

Fault output of SC protection given pulse.

Fault output of OT, UV protection given pulse while over trip level.

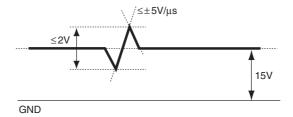
#### **MECHANICAL RATINGS AND CHARACTERISTICS**

|        | 5 .             | Condition                |        | Unit |      |       |     |
|--------|-----------------|--------------------------|--------|------|------|-------|-----|
| Symbol | Parameter       | Condition                | Min.   | Тур. | Max. | Offic |     |
|        | Mounting torque | Mounting part screv      | w : M5 | 2.5  | 3.0  | 3.5   | Nam |
|        |                 | Main terminal part screv | w : M4 | 1.5  | 1.7  | 2.0   | N•m |
| _      | Weight          | _                        |        | _    | 400  | _     | g   |

#### **RECOMMENDED CONDITIONS FOR USE**

| Symbol    | Parameter                          | Condition   | Recommended value | Unit |
|-----------|------------------------------------|---|-------------------|------|
| Vcc       | Supply Voltage                     | Applied across P-N terminals                                      | ≤ 400             | V    |
| VD        | Control Supply Voltage             | Applied between: VuP1-VuPC, VvP1-VvPC VwP1-VwPC, Vn1-VnC (Note-3) | 15.0 ± 1.5        | V    |
| VCIN(ON)  | Input ON Voltage                   | Applied between: UP-VUPC, VP-VVPC, WP-VWPC                        | ≤ 0.8             | V    |
| VCIN(OFF) | Input OFF Voltage                  | Un • Vn • Wn-Vnc  | ≥ 9.0             | ľ    |
| fPWM      | PWM Input Frequency                | Using Application Circuit of Fig. 8                               | ≤ 20              | kHz  |
| tdead     | Arm Shoot-through Blocking<br>Time | For IPM's each input signals (Fig. 7)                             | ≥ 2.0             | μs   |

(Note-3) With ripple satisfying the following conditions: dv/dt swing  $\leq \pm 5V/\mu s$ , Variation  $\leq 2V$  peak to peak



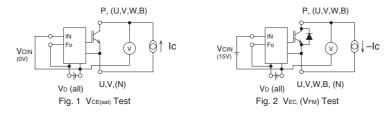


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#### PRECAUTIONS FOR TESTING

- Before applying any control supply voltage (VD), the input terminals should be pulled up by resistors, etc. to their corresponding supply voltage and each input signal should be kept off state.
   After this, the specified ON and OFF level setting for each input signal should be done.
- 2. When performing "SC" tests, the turn-off surge voltage spike at the corresponding protection operation should not be allowed to rise above VCES rating of the device.

(These test should not be done by using a curve tracer or its equivalent.)



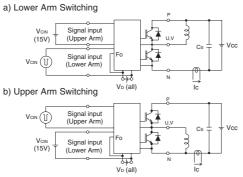


Fig. 3 Switching time and SC test circuit

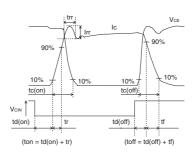


Fig. 4 Switching time test waveform

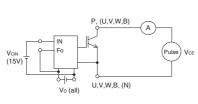


Fig. 5 Ices Test

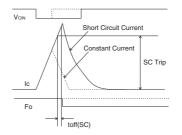
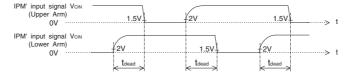


Fig. 6 SC test waveform



1.5V: Input on threshold voltage Vth(on) typical value, 2V: Input off threshold voltage Vth(off) typical value

Fig. 7 Dead time measurement point example



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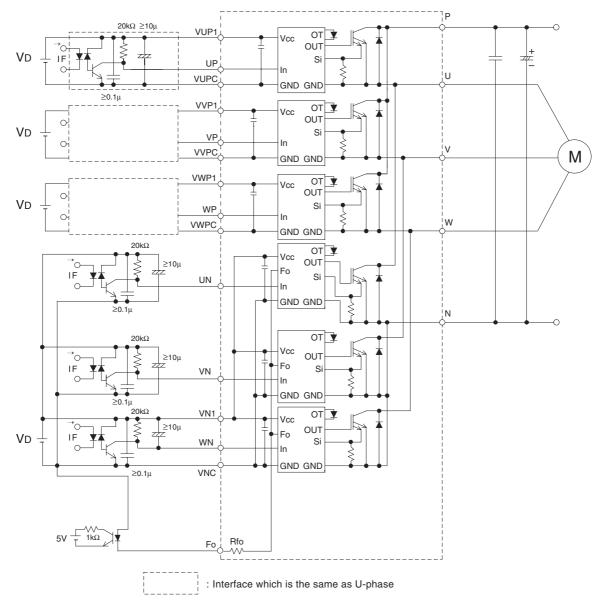


Fig. 8 Application Example Circuit

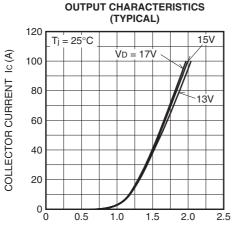
#### **NOTES FOR STABLE AND SAFE OPERATION;**

- Design the PCB pattern to minimize wiring length between opto-coupler and IPM's input terminal, and also to minimize the stray capacity between the input and output wirings of opto-coupler.
- Connect low impedance capacitor between the Vcc and GND terminal of each fast switching opto-coupler.
- ullet Fast switching opto-couplers: tPLH, tPHL  $\leq 0.8 \mu s$ , Use High CMR type.
- Slow switching opto-coupler: CTR > 100%
- Use 3 isolated control power supplies (VD). Also, care should be taken to minimize the instantaneous voltage charge of the power supply.
- Make inductance of DC bus line as small as possible, and minimize surge voltage using snubber capacitor between P and N terminal.
- •Use line noise filter capacitor (ex. 4.7nF) between each input AC line and ground to reject common-mode noise from AC line and improve noise immunity of the system.



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#### **PERFORMANCE CURVES**

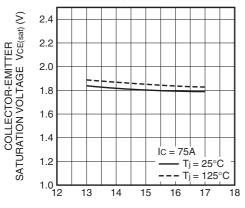


COLLECTOR-EMITTER VOLTAGE VCE(sat) (V)

#### **COLLECTOR-EMITTER SATURATION VOLTAGE (VS. Ic) CHARACTERISTICS** (TYPICAL) 2.5 VD = 15VCOLLECTOR-EMITTER SATURATION VOLTAGE VCE(sat) (V) 2.0 1.5 1.0 0.5 $T_i = 25^{\circ}C$ **--** T<sub>i</sub> = 125°C 0 6 20 40 60 80 100

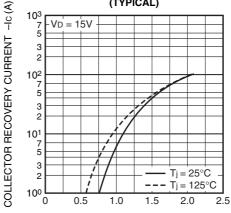
COLLECTOR CURRENT Ic (A)

#### **COLLECTOR-EMITTER SATURATION VOLTAGE (VS. VD) CHARACTERISTICS** (TYPICAL)



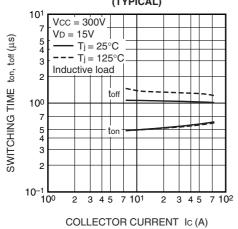
CONTROL POWER SUPPLY VOLTAGE VD (V)

# **DIODE FORWARD CHARACTERISTICS** (TYPICAL)

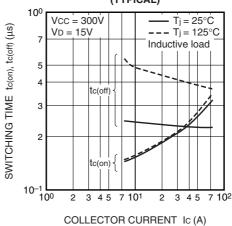


EMITTER-COLLECTOR VOLTAGE VEC (V)

#### SWITCHING TIME (ton, toff) CHARACTERISTICS (TYPICAL)



#### SWITCHING TIME (tc(on), tc(off)) CHARACTERISTICS (TYPICAL)



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#### (TYPICAL) 5.0 Eoff (mJ/pulse) Vcc = 300V 4.5 VD = 15V − T<sub>j</sub> = 25°C 4.0 --- Tj = 125°C 3.5 Inductive load 3.0 Eon, 2.5 SWITCHING LOSS Eoff 2.0 1.5 1.0

40

60

80

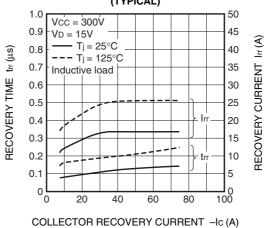
100

0

0

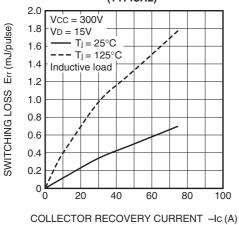
SWITCHING LOSS CHARACTERISTICS

# DIODE REVERSE RECOVERY CHARACTERISTICS (TYPICAL)

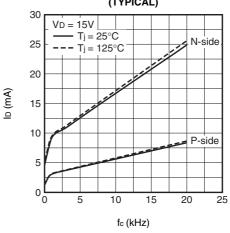


SWITCHING RECOVERY LOSS CHARACTERISTICS (TYPICAL)

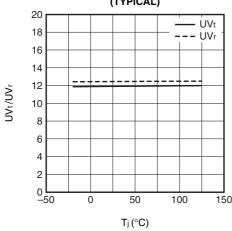
COLLECTOR CURRENT Ic (A)



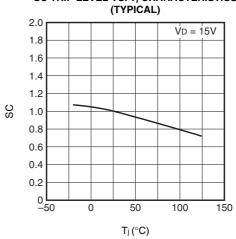
ID VS. fc CHARACTERISTICS (TYPICAL)



# UV TRIP LEVEL VS. Tj CHARACTERISTICS (TYPICAL)



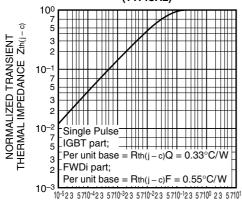
SC TRIP LEVEL VS. Tj CHARACTERISTICS





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# TRANSIENT THERMAL IMPEDANCE CHARACTERISTICS (TYPICAL)



t(sec)



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