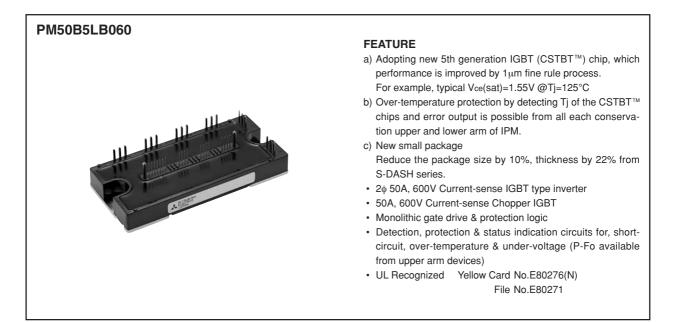
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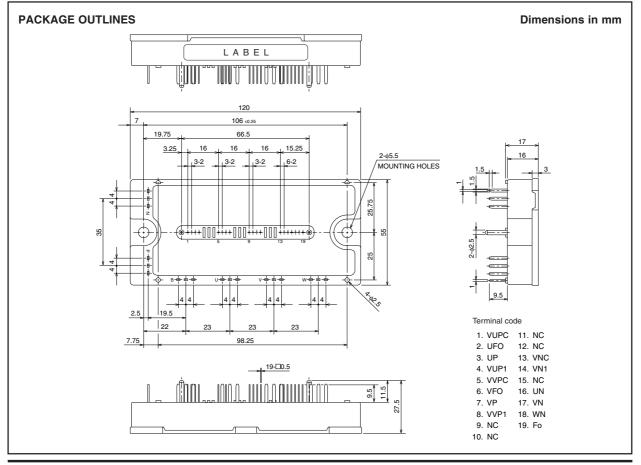
PM50B5LB060

FLAT-BASE TYPE INSULATED PACKAGE



APPLICATION

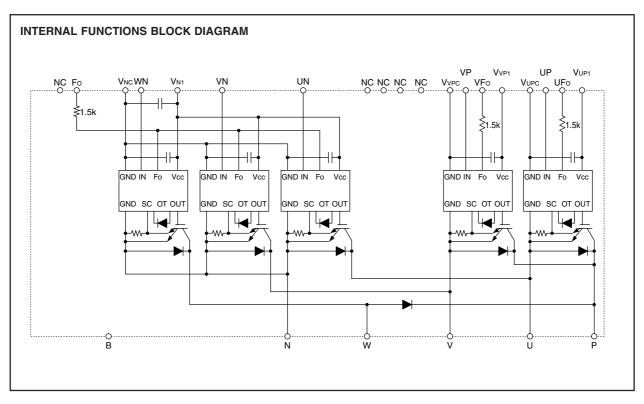
Photo voltaic power conditioner





Jun. 2007

FLAT-BASE TYPE INSULATED PACKAGE



MAXIMUM RATINGS (Tj = 25° C, unless otherwise noted) **INVERTER PART**

| Symbol | Parameter | Condition | Ratings | Unit |
|--------|---------------------------|----------------------|--------------------|------|
| VCES | Collector-Emitter Voltage | VD = 15V, VCIN = 15V | 600 | V |
| ±IC | Collector Current | $TC = 25^{\circ}C$ | 50 | Α |
| ±ICP | Collector Current (Peak) | Tc = 25°C | 100 | Α |
| Pc | Collector Dissipation | Tc = 25°C | 134 | W |
| Tj | Junction Temperature | | <i>–</i> 20 ~ +150 | °C |

CONVERTER PART

| Symbol | Parameter | Condition | Ratings | Unit |
|--------|-------------------------------|----------------------|------------|------|
| VCES | Collector-Emitter Voltage | VD = 15V, VCIN = 15V | 600 | V |
| IC | Collector Current | Tc = 25°C | 50 | Α |
| ICP | Collector Current (Peak) | $Tc = 25^{\circ}C$ | 100 | A |
| Pc | Collector Dissipation | Tc = 25°C (Note-1 |) 134 | W |
| IF | FWDi Forward Current | $TC = 25^{\circ}C$ | 50 | A |
| VR(DC) | FWDi Rated DC Reverse Voltage | Tc = 25°C | 600 | V |
| Tj | Junction Temperature | | -20 ~ +150 | °C |

CONTROL PART

| Symbol | Parameter | Condition | Ratings | Unit |
|--------|-----------------------------|--|---------|------|
| VD | Supply Voltage | Applied between : VUP1-VUPC VVP1-VVPC, VN1-VNC | 20 | V |
| VCIN | Input Voltage | Applied between : UP-VUPC, VP-VVPC UN • VN • WN-VNC | 20 | V |
| VFO | Fault Output Supply Voltage | Applied between : UFO-VUPC, VFO-VVPC, FO-VNC | 20 | V |
| IFO | Fault Output Current | Sink current at UFO, VFO, FO terminals | 20 | mA |



FLAT-BASE TYPE INSULATED PACKAGE

TOTAL SYSTEM

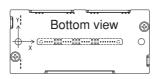
| Symbol | Parameter | Condition | Ratings | Unit |
|------------|--------------------------------|--|------------|------|
| VCC(PROT) | Supply Voltage Protected by SC | $VD = 13.5 \sim 16.5V$, Inverter Part, Tj = +125°C Start | 450 | V |
| VCC(surge) | Supply Voltage (Surge) | Applied between : P-N, Surge value | 500 | V |
| Tstg | Storage Temperature | | -40 ~ +125 | °C |
| Viso | Isolation Voltage | 60Hz, Sinusoidal, Charged part to Base, AC 1 min. | 2500 | Vrms |

THERMAL RESISTANCES

| | 5 | Condition | | | 11-34 | | |
|-----------|---|-------------------------------------|----------|------|-------|-------|------|
| Symbol | Parameter | Condition | | Min. | Тур. | Max. | Unit |
| Rth(j-c)Q | Junction to case Thermal Resistances | Inverter IGBT part (per 1/4 module) | (Note-1) | _ | — | 0.93 | |
| Rth(j-c)F | | Inverter FWDi part (per 1/4 module) | (Note-1) | _ | _ | 1.57 | |
| Rth(j-c)Q | | Converter IGBT part | (Note-1) | — | — | 0.93 | |
| Rth(j-c)F | | Converter FWDi upper part | (Note-1) | _ | — | 0.96 | °C/W |
| Rth(j-c)F | | Converter FWDi lower part | (Note-1) | _ | _ | 1.57 | |
| | Contact Thermal Resistance | Case to fin, (per 1 module) | | | | 0.038 | |
| Rth(c-f) | Contact mermal Resistance | Thermal grease applied | (Note-1) | — | _ | 0.038 | |

(Note-1) Tc (under the chip) measurement point is below.

| | (unit : mi | | | | | | | | it : mm) | | | |
|--------|------------|------|------|------|------|------|------|------|----------|------|------|------|
| \sim | arm | U | Р | V | Р | WP | U | N | V | N | W | 'N |
| axis | | IGBT | FWDi | IGBT | FWDi | FWDi | IGBT | FWDi | IGBT | FWDi | IGBT | FWDi |
| | Х | 32.7 | 32.2 | 64.6 | 66.1 | 83.6 | 39.8 | 40.3 | 56.5 | 56.0 | 75.5 | 75.0 |
| | Y | -6.4 | 0.4 | -7.8 | -1.0 | -4.8 | 7.2 | 0.4 | 2.8 | -4.0 | 2.8 | -4.0 |



ELECTRICAL CHARACTERISTICS (Tj = 25° C, unless otherwise noted) **INVERTER PART**

| | | Condition | | Limits | | | Unit |
|----------|----------------------|---------------------------------|------------|--------|------|------|------|
| Symbol | Parameter | Condition | | Min. | Тур. | Max. | Unit |
| | Collector-Emitter | VD = 15V, IC = 50A | Tj = 25°C | — | 1.7 | 2.3 | v |
| VCE(sat) | Saturation Voltage | VCIN = 0V (Fig. 1) | Tj = 125°C | — | 1.55 | 2.0 | V |
| VEC | FWDi Forward Voltage | -IC = 50A, VD = 15V, VCIN = 15V | (Fig. 2) | — | 2.2 | 3.3 | V |
| ton | | | | 0.3 | 0.7 | 1.4 | |
| trr | | VD = 15V, VCIN = 0V↔15V | | — | 0.1 | 0.2 | |
| tc(on) | Switching Time | Vcc = 300V, Ic = 50A | | _ | 0.2 | 0.4 | μs |
| toff | | $T_j = 125^{\circ}C$ | | _ | 0.9 | 1.8 | |
| tc(off) | | Inductive Load | (Fig. 3,4) | — | 0.2 | 0.4 | |
| 1070 | Collector-Emitter | | Tj = 25°C | — | — | 1 | |
| ICES | Cutoff Current | VCE = VCES, VCIN = 15V (Fig. 5) | Tj = 125°C | _ | _ | 10 | mA |



FLAT-BASE TYPE INSULATED PACKAGE

CONVERTER PART

| Oursels al | D . | Condit | ion | | | | | |
|------------|----------------------|---|----------|------------|------|------|------|------|
| Symbol | Parameter | | | | Min. | Тур. | Max. | Unit |
| | Collector-Emitter | VD = 15V, IC = 50A | | Tj = 25°C | — | 1.7 | 2.3 | V |
| VCE(sat) | Saturation Voltage | VCIN = 0V, Pulsed | (Fig. 1) | Tj = 125°C | — | 1.55 | 2.0 | v |
| VEC | FWDi Forward Voltage | -IC = 50A, VCIN = 15V, VD = 1 | 5V | (Fig. 2) | — | 2.2 | 3.3 | V |
| VFM | Forward Voltage | IF = 50A | | | — | 1.9 | 3.0 | V |
| ton | | | | | 0.3 | 0.7 | 1.4 | |
| trr | | VD = 15V, VCIN = 0V↔15V VCC = 300V, IC = 50A | | | — | 0.1 | 0.2 | |
| tc(on) | Switching Time | VCC = 300V, IC = 50A Ti = 125°C | | | — | 0.2 | 0.4 | μs |
| toff | | I Inductive Load | | (Eim 0.4) | — | 0.9 | 1.8 | |
| tc(off) | | | | (Fig. 3,4) | — | 0.2 | 0.4 | |
| 1050 | Collector-Emitter | VCE = VCES. VD = 15V | (Eig E) | Tj = 25°C | — | — | 1 | |
| ICES | Cutoff Current | VCE = VCES, VD = 15V | (Fig. 5) | Tj = 125°C | — | — | 10 | mA |

CONTROL PART

| Cumhal | Demonstern | O and disting | | | Limits | _ | Unit |
|----------|-------------------------------------|--|----------------|------|--------|------|------|
| Symbol | Parameter | Condition | | Min. | Тур. | Max. | |
| ID | Circuit Current | VD = 15V, VCIN = 15V | VN1-VNC | — | 15 | 25 | mA |
| | | VD = 15V, VCIN = 15V | V*P1-V*PC | _ | 5 | 10 | |
| Vth(ON) | Input ON Threshold Voltage | Applied between : UP-VUPC, VP-VVPC | | 1.2 | 1.5 | 1.8 | v |
| Vth(OFF) | Input OFF Threshold Voltage | UN • VN • WN-VNC | | 1.7 | 2.0 | 2.3 | l v |
| SC | Short Circuit Trip Level | $ -20 < 1i < 125^{\circ}$ (CVD = 15V (EIG 3.6) \vdash | Inverter part | 100 | — | — | Α |
| 30 | ' | | Converter part | 100 | — | — | |
| toff(SC) | Short Circuit Current Delay Time | VD = 15V | (Fig. 3,6) | — | 0.2 | _ | μS |
| OT | Over Temperature Bretestian | VD = 15V | Trip level | 135 | 145 | _ | °C |
| OTr | Over Temperature Protection | Detect Tj of IGBT chip | Reset level | _ | 125 | _ | |
| UV | Supply Circuit Under-Voltage | –20 ≤ Ti ≤ 125°C | Trip level | 11.5 | 12.0 | 12.5 | v |
| UVr | Protection | -20 \$ 1] \$ 123 0 | Reset level | — | 12.5 | — | v |
| IFO(H) | Fault Output Current | VD = 15V, VFO = 15V | (Note-2) | | _ | 0.01 | mA |
| IFO(L) | Fault Output Current | vD = 13v, vrO = 13v | (10010-2) | _ | 10 | 15 | ША |
| tFO | Minimum Fault Output Pulse Width | VD = 15V | (Note-2) | 1.0 | 1.8 | _ | ms |

(Note-2) Fault output is given only when the internal SC, OT & UV protections schemes of either upper or lower arm device operate to protect it.

MECHANICAL RATINGS AND CHARACTERISTICS

| | | Condition | | | Limits | | Linit |
|--------|-----------------|---------------|------------|------|--------|------|-------|
| Symbol | Parameter | Condition | | Min. | Тур. | Max. | Unit |
| — | Mounting torque | Mounting part | screw : M5 | 2.5 | 3.0 | 3.5 | N∙m |
| — | Weight | — | | — | 340 | — | g |

RECOMMENDED CONDITIONS FOR USE

| Symbol | Parameter | Condition | | Recommended value | Unit |
|-----------|------------------------------------|---|----------|-------------------|------|
| Vcc | Supply Voltage | Applied across P-N terminals | | ≤ 450 | V |
| Vd | Control Supply Voltage | Applied between : VUP1-VUPC, VVP1-VVPC VN1-VNC | (Note-3) | 15 ± 1.5 | v |
| VCIN(ON) | Input ON Voltage | Applied between : UP-VUPC, VP-VVPC | | ≤ 0.8 | v |
| VCIN(OFF) | Input OFF Voltage | UN • VN • WN-VNC | | ≥ 9.0 | v |
| fpwm | PWM Input Frequency | Using Application Circuit of Fig. 8 | | ≤ 20 | kHz |
| tdead | Arm Short-through Blocking Time | For IPM's each input signals | (Fig. 7) | ≥ 2.0 | μs |

(Note-3) With ripple satisfying the following conditions : dv/dt swing $\le \pm 5V/\mu s$, Variation $\le 2V$ peak to peak



FLAT-BASE TYPE INSULATED PACKAGE

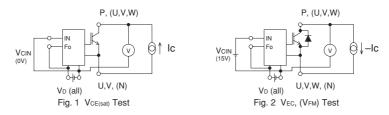
PRECAUTIONS FOR TESTING

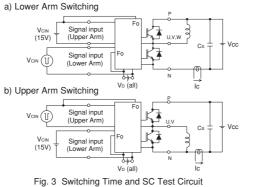
1. Before appling any control supply voltage (VD), the input terminals should be pulled up by resistores, etc. to their corresponding supply voltage and each input signal should be kept off state.

After this, the specified ON and OFF level setting for each input signal should be done.

2. When performing "SC" tests, the turn-off surge voltage spike at the corresponding protection operation should not be allowed to rise above VCES rating of the device.

(These test should not be done by using a curve tracer or its equivalent.)





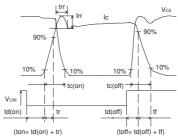
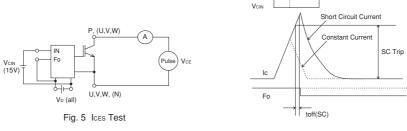
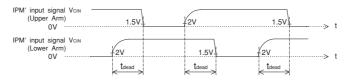


Fig. 4 Switching Time Test Waveform







1.5V: Input on threshold voltage Vth(on) typical value, 2V: Input off threshold voltage Vth(off) typical value

Fig. 7 Dead Time Measurement Point Example



FLAT-BASE TYPE INSULATED PACKAGE

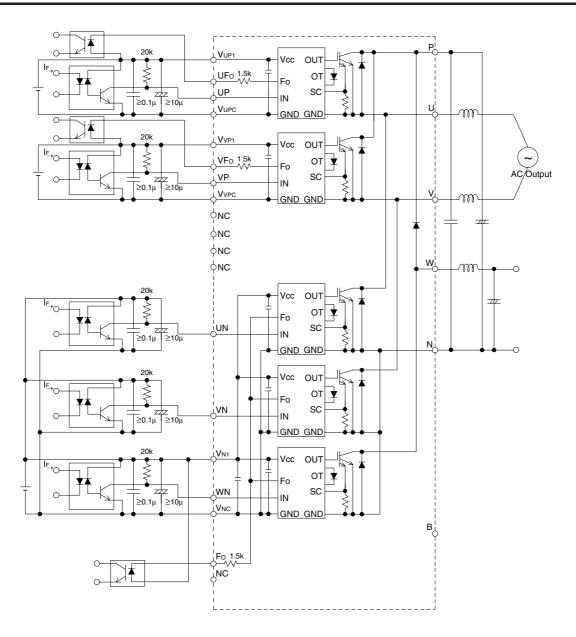


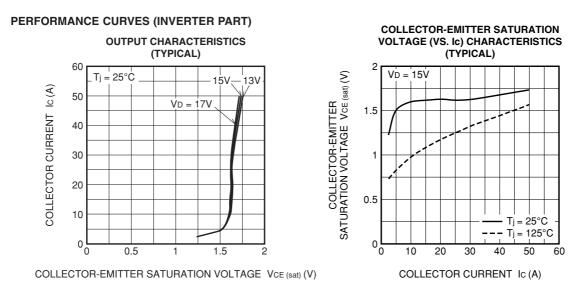
Fig. 8 Application Example Circuit

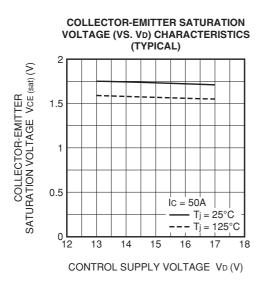
NOTES FOR STABLE AND SAFE OPERATION ;

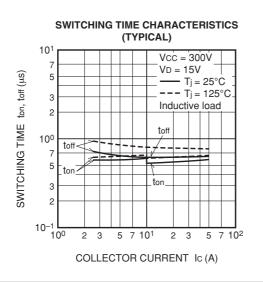
- Design the PCB pattern to minimize wiring length between opto-coupler and IPM's input terminal, and also to minimize the stray capacity between the input and output wirings of opto-coupler.
- Connect low impedance capacitor between the Vcc and GND terminal of each fast switching opto-coupler.
- Fast switching opto-couplers: tPLH, tPHL \leq 0.8µs, Use High CMR type.
- Slow switching opto-coupler: CTR > 100%
- Use 3 isolated control power supplies (VD). Also, care should be taken to minimize the instantaneous voltage charge of the power supply.
- Make inductance of DC bus line as small as possible, and minimize surge voltage using snubber capacitor between P and N terminal.



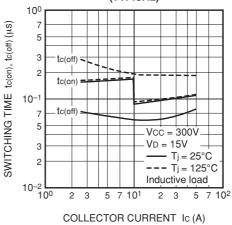
FLAT-BASE TYPE INSULATED PACKAGE

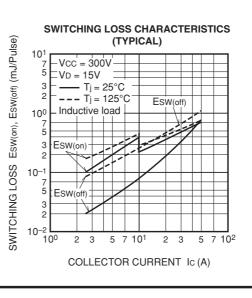




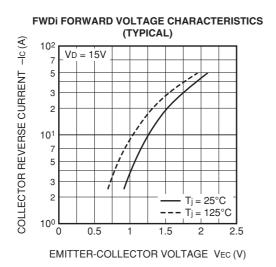


SWITCHING TIME CHARACTERISTICS (TYPICAL)

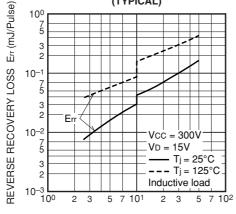




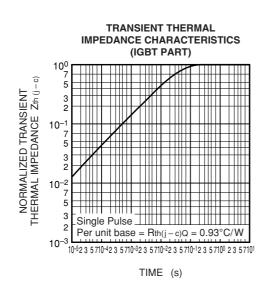
FLAT-BASE TYPE INSULATED PACKAGE

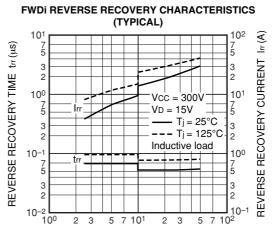


FWDI REVERSE RECOVERY LOSS CHARACTERISTICS

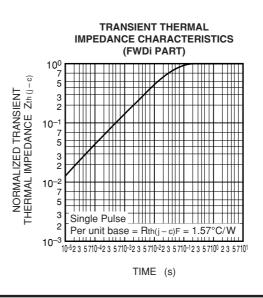


COLLECTOR REVERSE CURRENT -Ic (A)



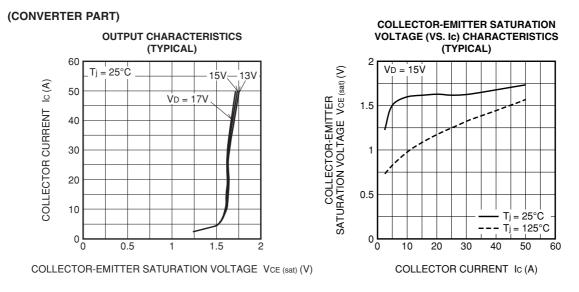


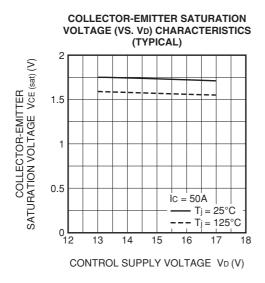
COLLECTOR CURRENT Ic (A)

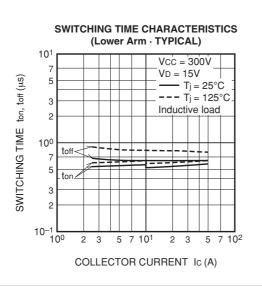




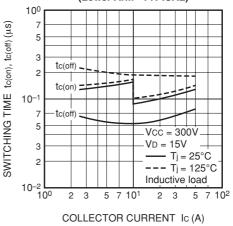
FLAT-BASE TYPE INSULATED PACKAGE



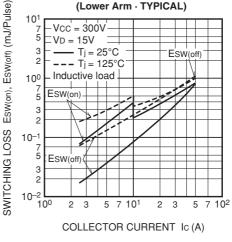




SWITCHING TIME CHARACTERISTICS (Lower Arm · TYPICAL)



SWITCHING LOSS CHARACTERISTICS (Lower Arm · TYPICAL)

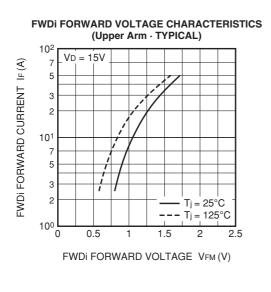




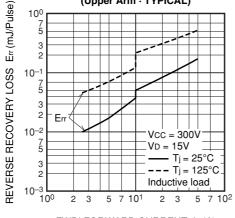
FLAT-BASE TYPE INSULATED PACKAGE

102

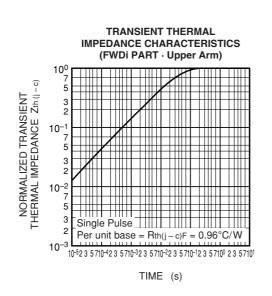
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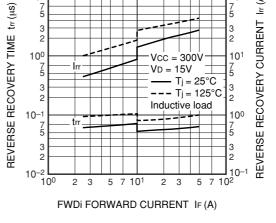


FWDI REVERSE RECOVERY LOSS CHARACTERISTICS



FWDi FORWARD CURRENT IF (A)





TRANSIENT THERMAL

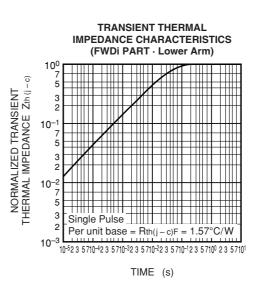
FWDi REVERSE RECOVERY CHARACTERISTICS

(Upper Arm · TYPICAL)

101

IMPEDANCE CHARACTERISTICS (IGBT PART) 100 7 THERMAL IMPEDANCE Zth (j - c) 5 NORMALIZED TRANSIENT 3 2 10-1 7 5 3 2 10-2 5 <u>++++++ _</u> 3 Single Pulse 2 Per unit base = $Rth(j-c)Q = 0.93^{\circ}C/W$ -3 10 10-523 5710-423 5710-323 5710-223 5710-123 57100 23 57101

TIME (s)





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